

ECOSOFT MO4 8" REVERSE OSMOSIS SYSTEM

APPLICATIONS

Process water, rinse water, steam boilers, heating and cooling circuits, agriculture, desalination, food and beverage, utility water treatment.

EQUIPMENT:

- Grundfos® CR 10-12 high pressure pump_1 pcs
- 8040-2 membrane housing..... 2 pcs
- BB20 sediment prefilter..... 3 pcs
- Motorized valves..... 2 pcs
(feed water in, flush out)
- Balancing valves..... 2 pcs
(concentrate reject, concentrate recycle)
- Electrical cabinet with Ecosoft controller... 1 set
- Piping, instrumentation, steel frame..... 1 set



Ecosoft reserves the right to amend the product's system architecture provided that its functionality and usability will not deteriorate

OPTIONS

- Filmtec™ XLE-440 / ECO PRO-440 or Ecosoft ELP-8040 membranes
- Dosing pump for antiscalant or other RO chemicals
- Permeate inlet for permeate membrane rinse
- Raw water mixing line

CONNECTION PORT SIZES:

Influent water.....	G 1½"
Permeate.....	G 1"
Concentrate.....	G 1½"
CIP inlet.....	G 1½"
CIP return.....	G 1½"
CIP permeate.....	G ½"
Antiscalant dosing port.....	G ½"

PHYSICAL PARAMETERS:

Approximate dimensions (bare)..... (Width × Depth × Height, ±5%)	2.90 × 1.20 × 1.95 m
Approximate dimensions (crated)..... (Width × Depth × Height, ±5%)	3.05 × 1.37 × 2.24 m
Approximate weight (bare).....	340 kg
Approximate weight (crated).....	500 kg

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Code	Product	Flow capacity, m³/h (GPH)	Membranes**
MO4TP5	Ecosoft MO4 RO System	4–5 (1 060–1 320)	4/80 x 40

** Membranes are not included

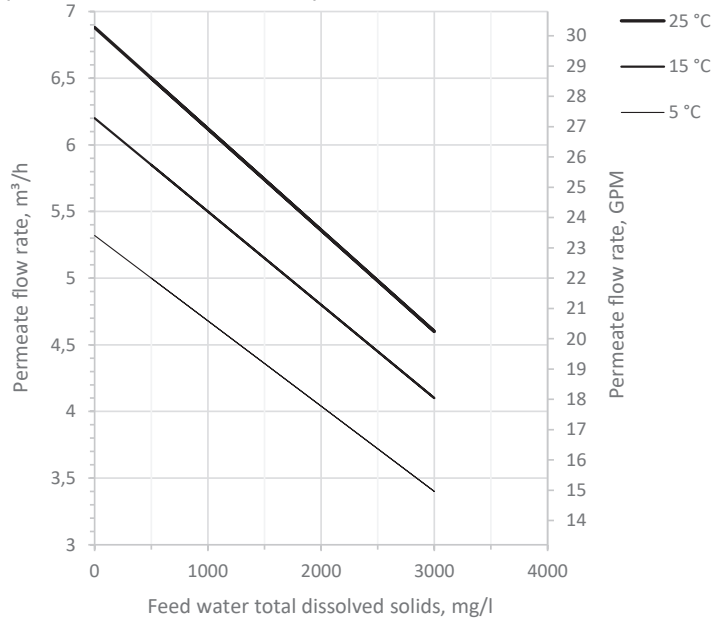
TECHNICAL SPECIFICATION

Permeate capacity ¹	4 m ³ /h
Permeate recovery ²	75%
Maximum TDS	3000 mg/L
Influent flow demand	5.5...8 m ³ /h (service) 10 m ³ /h (rinse)
Operating pressure	8...12 bar
Maximum pressure	14 bar
Electrical requirements	380...400 V, 50 Hz (3 ph)
Electrical power	4 kW
Pre-filter rating	5 µm

¹ depends on feed water TDS, temperature, and permeate recovery — see graph on the right

² for low scaling/fouling water

ECOSOFT MO4 RO FLOW CAPACITY GRAPH (WITH XLE-440 MEMBRANES)



Permeate flow rates are calculated under the following conditions:

- 2 bar influent water pressure
- 0 bar backpressure in the permeate line
- fresh membranes
- XLE-440 membrane

PIPES AND INSTRUMENTS DIAGRAM

